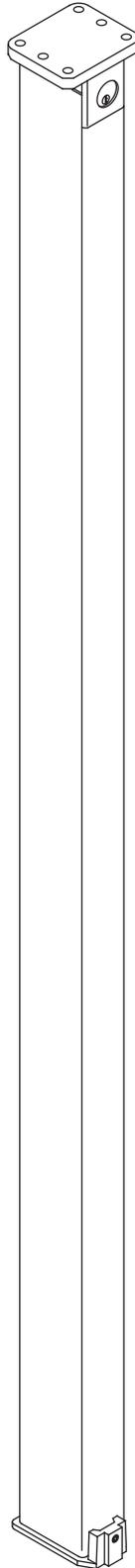
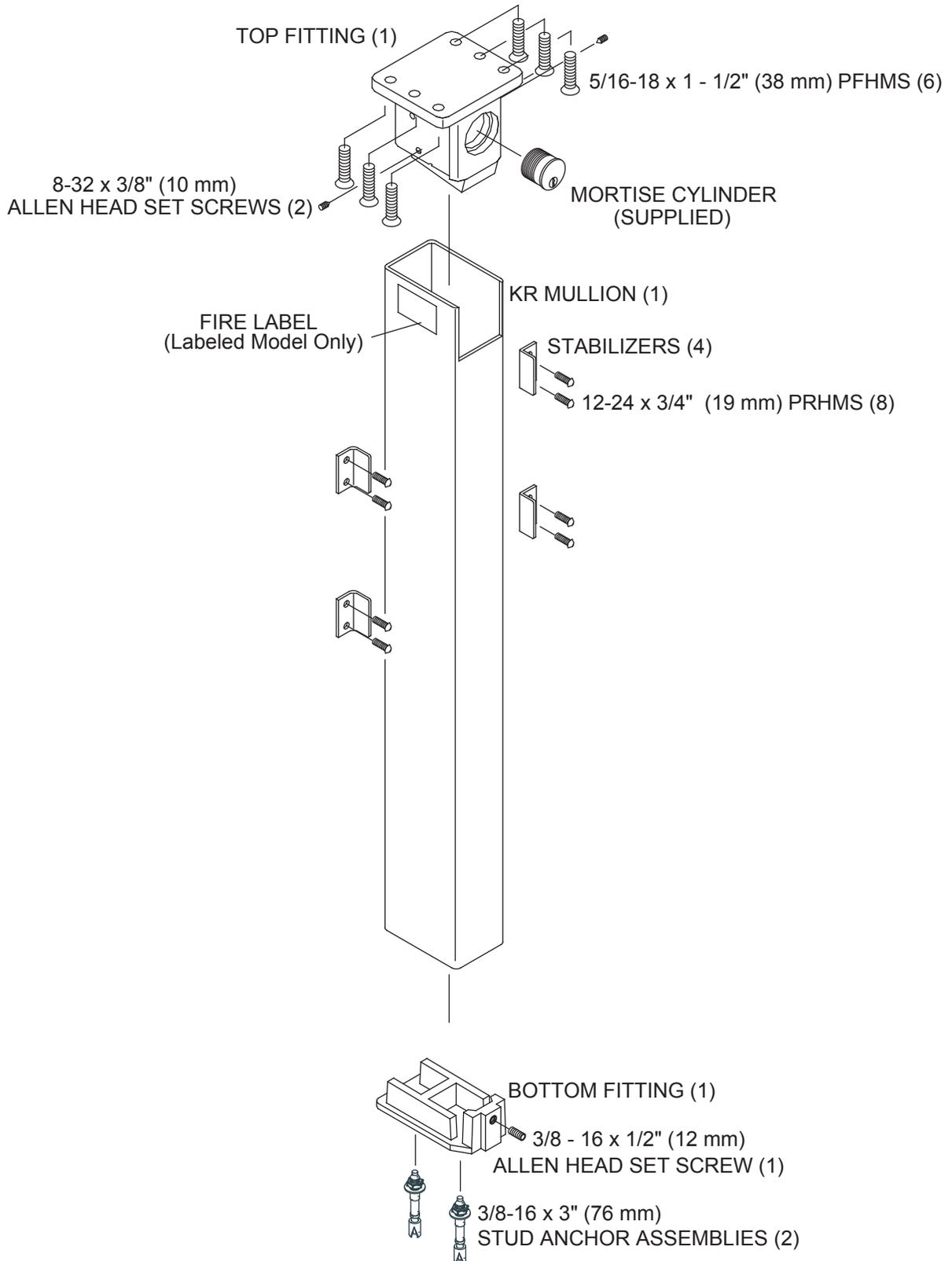


Installation Instructions
For 1340KR/F1340KR
Dorma key removable mullion



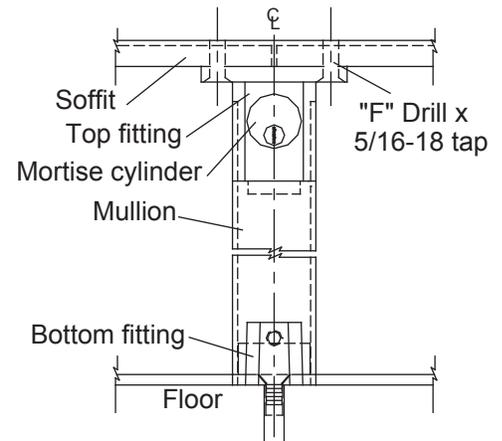
For 1340KR/F1340KR Exploded parts view



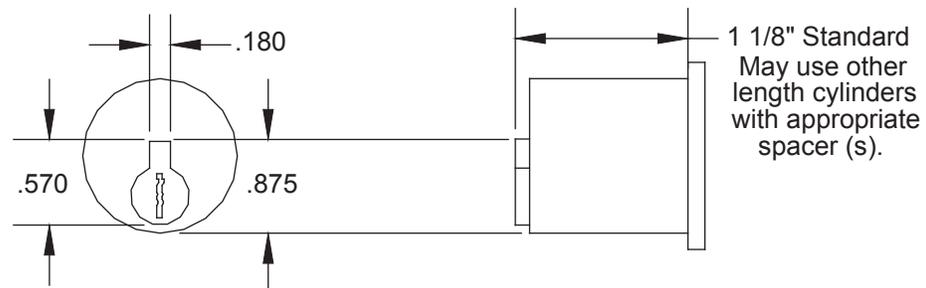
INSTALLATION

Read the entire instruction sheet prior to installation.

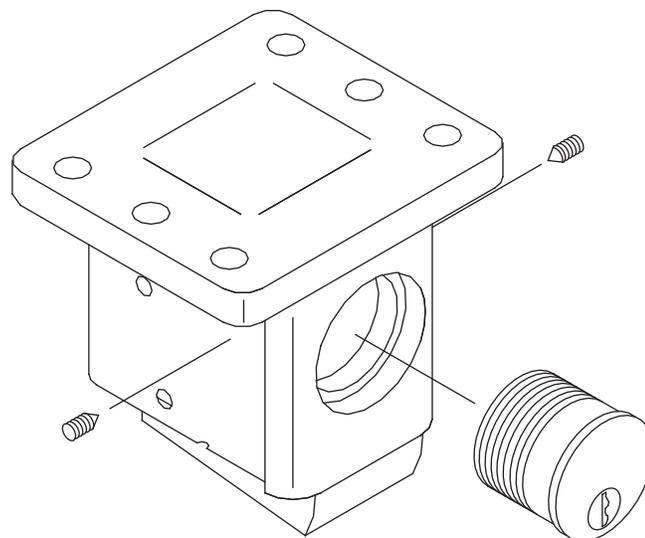
1. Determine and mark the center of the width of the door opening at the soffit and at the sill. See illustration at right.
2. Place top fitting on soffit of frame. Align the centering notch in fitting with the mark you made on soffit. Close doors and butt the notched side of fitting to doors. Mark and drill (4 or 6) holes with "F" drill bit, tap holes for 5/16-18 screws. (Note: A shim may be required for front two (2) holes between fitting and stop.)



3. DORMA Mortise cylinder supplied with top fitting assembly. If using other than manufactures supplied cylinder, refer to cylinder and cam specifications below.

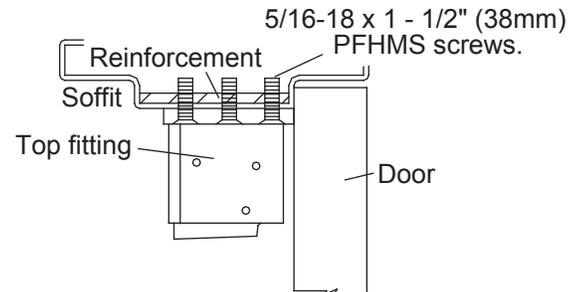


4. Install mortise cylinder into fitting as shown, cam at bottom pointing up. Tighten cylinder mounting set screws (2) securely & evenly. (Do not overtighten, as to crush housing.) Both should be flush with sides of the fitting. Insert key and rotate 90 degrees to right. The latch should retract fully.



- Attach top fitting to soffit with (4 or 6) 5/16-18 x 1 - 1/2" screws.

Note: Due to not all soffit widths being the same; a spacer or shim may be required for additional support.

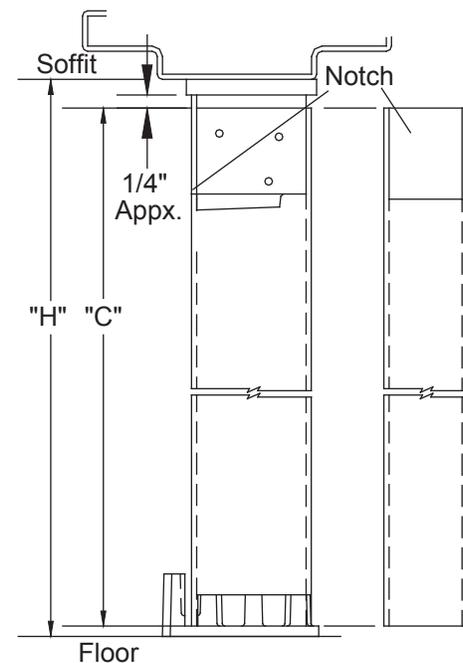
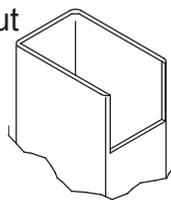


- Trial fit the mullion. If there is a threshold, be sure to cut out threshold so that the bottom fitting is resting on non-flammable flooring.
- If it is too long, measure distance from the soffit to the finished floor; subtract 1" to 1 ¹/₁₆" from this dimension. Mark mullion tube and cut from the bottom end (end with out notch).

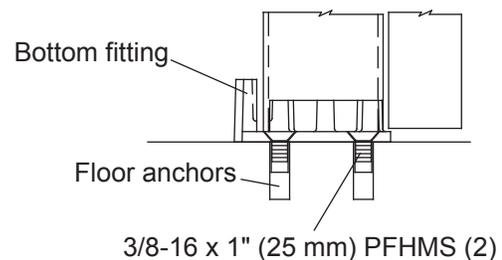
$$"H" - 1" = "C"$$

- Place mullion tube into bottom fitting and pivot the top inward into place. Close doors. Slide bottom fitting forward until mullion tube is butted against doors. Align center of fitting with marks on sill from step 1.

Do Not Cut
This End.



- Carefully remove mullion. Mark and drill (2) 3/4" dia. holes 2 1/4" deep for bottom fitting.
- Attach the bottom fitting with anchors and screws provided. Place mullion over bottom fitting and pivot top forward into place. The mullion should snap firmly into place. Ensure that the mullion is easily removable when the key is turned in its cylinder.



11. Install mullion stabilizers (4) on doors as shown using (8) 12-24 x 3/4" P.H.F.H. screws.

NOTE: STABILIZERS ARE REQUIRED ON FIRE RATED MULLIONS.

