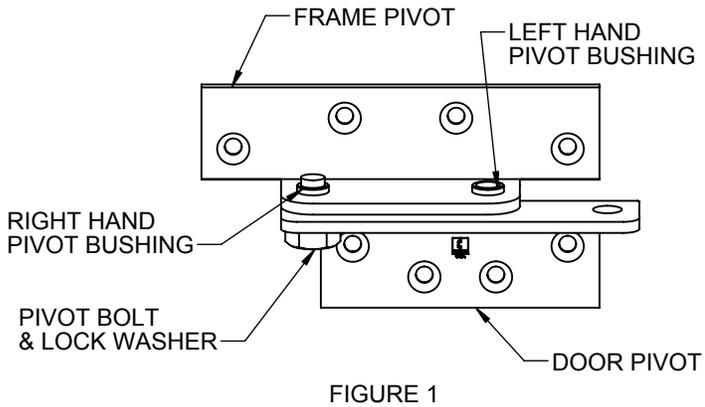
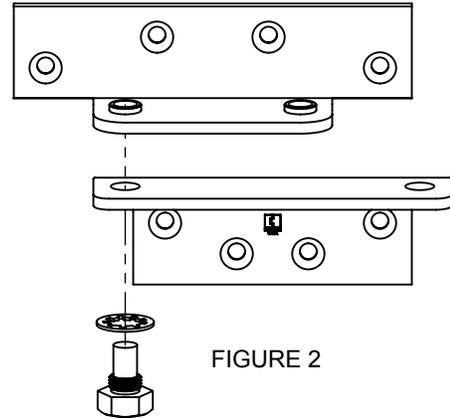


253 REINFORCEMENT PIVOT HANDING INSTRUCTIONS

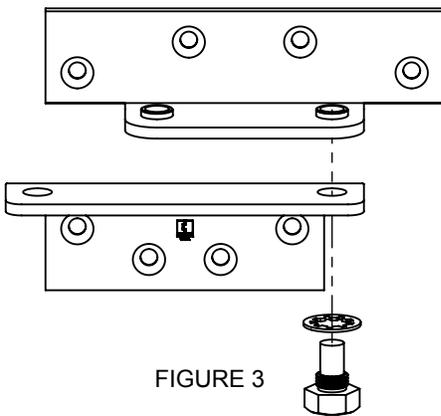
STEP NO. 1
DETERMINE THE HANDING REQUIRED. FIGURE 1
SHOWS THE 253 PIVOT AS BEING RIGHT HANDED.



STEP NO. 2
TO CHANGE THE HANDING FIRST REMOVE THE
PIVOT BOLT AND LOCK WASHER AS SHOWN IN
FIGURE 2 BELOW.



STEP NO. 3
NOW REPOSITION THE DOOR PIVOT TO UTILIZE
THE ALTERNATE HANDING PIVOT BUSHING



STEP NO. 4
INSTALL THE PIVOT BOLT AND LOCK WASHER IN
THE ALTERNATE HANDING PIVOT BUSHING.

THEN REMOVE THE PIVOT BUSHING THAT IS NOT
BEING UTILIZED TO PREVENT INTERFERENCE.
FIGURE 4 SHOWS THE HINGE BEING LEFT
HANDED.

