

# 620F & 629F

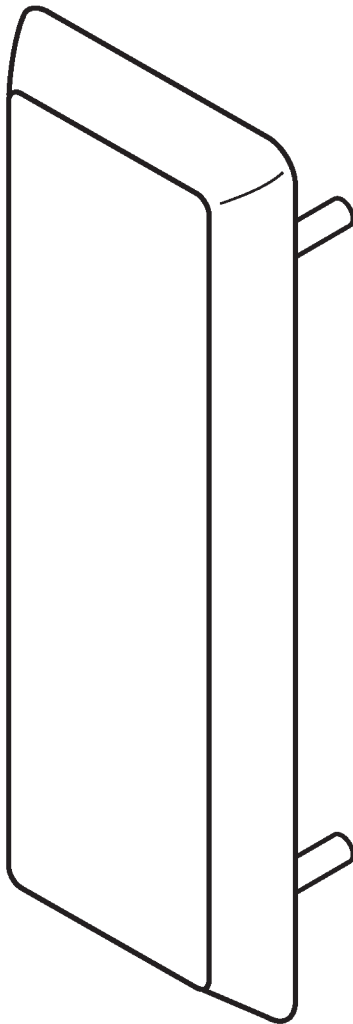
## Exit Device Trim

### Installation Instructions

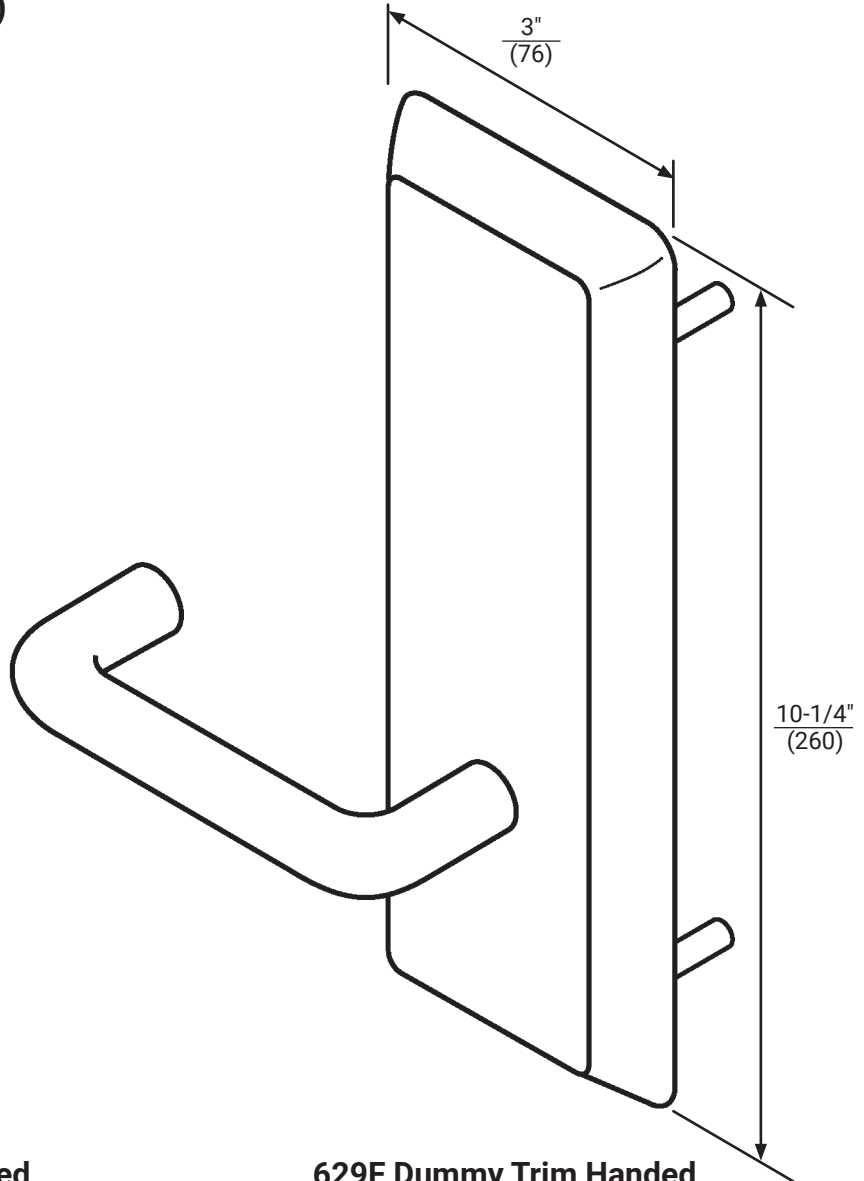
For use with all ASSA ABLOY ACCENTRA™  
7000, 2100, 1800 and 1500 Series Exit  
Devices (Wood and Metal Doors)

ACCENTRA

ASSA ABLOY



**620F Blank Trim Non-Handed**



**629F Dummy Trim Handed  
(RHR or LHR) Rigid Lever**

#### **WARNING**

This product can expose you to lead which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65warnings.ca.gov](http://www.P65warnings.ca.gov).

#### **WARNING**

Attention Installer: Any retrofit or other field modification to a fire rated opening can potentially impact the fire rating of the opening, and ASSA ABLOY makes no representations or warranties concerning what such impact may be in any specific situation. When retrofitting any portion of an existing fire-rated opening, or specifying and installing a new fire-rated opening, please consult with a code specialist or local code official (Authority Having Jurisdiction) to ensure compliance with all applicable codes and ratings.

80-8470-0620-000 06/24

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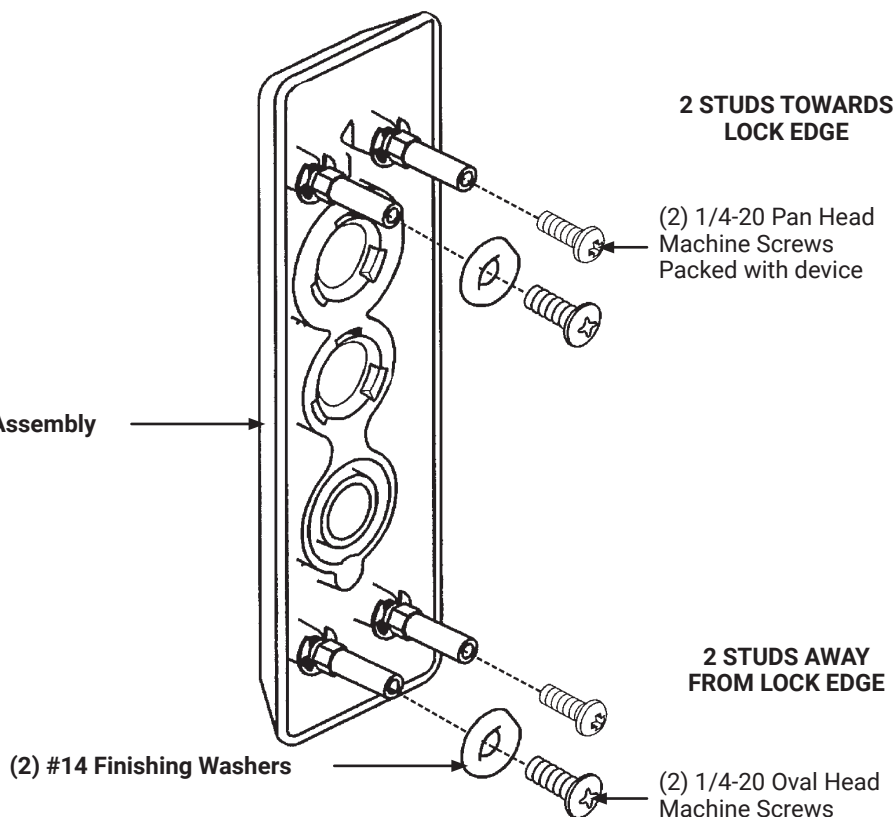
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### Trim Components

#### 620F Blank Trim

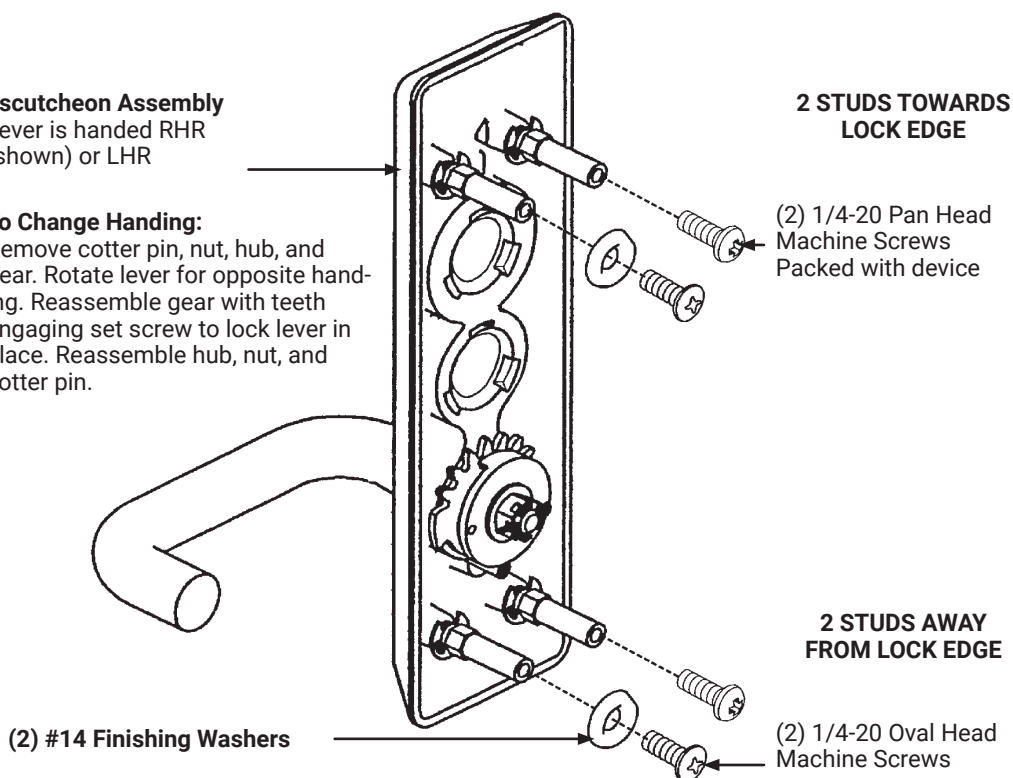
Escutcheon Assembly



#### 629F Dummy Trim

Escutcheon Assembly  
Lever is handed RHR (shown) or LHR

**To Change Handing:**  
Remove cotter pin, nut, hub, and gear. Rotate lever for opposite handing. Reassemble gear with teeth engaging set screw to lock lever in place. Reassemble hub, nut, and cotter pin.



# 620F & 629F

## Exit Device Trim

### Installation Instructions

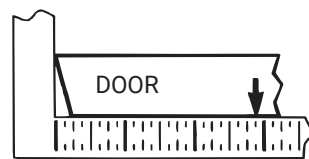
**ACCENTRA**

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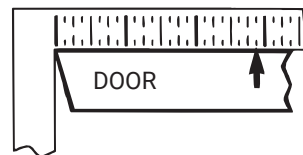
**ASSA ABLOY**

## Installation Instructions

1. Check box for contents. See previous page for components
2. After marking door inside face for device location (Device Instructions), transfer Vertical Reference Centerline from inside to outside door face. Follow steps 2a. and 2b. below.
3. Transfer Horizontal Reference Centerline from inside to outside door face.
4. Align trim template and tape to outside door face.
5. Spot holes and prepare door for trim
6. Mount trim to door thru holes "B". Fasten finger tight only with (2) screws and washers seating on door as shown in **Fig. 1**
7. Continue as shown in device instructions.

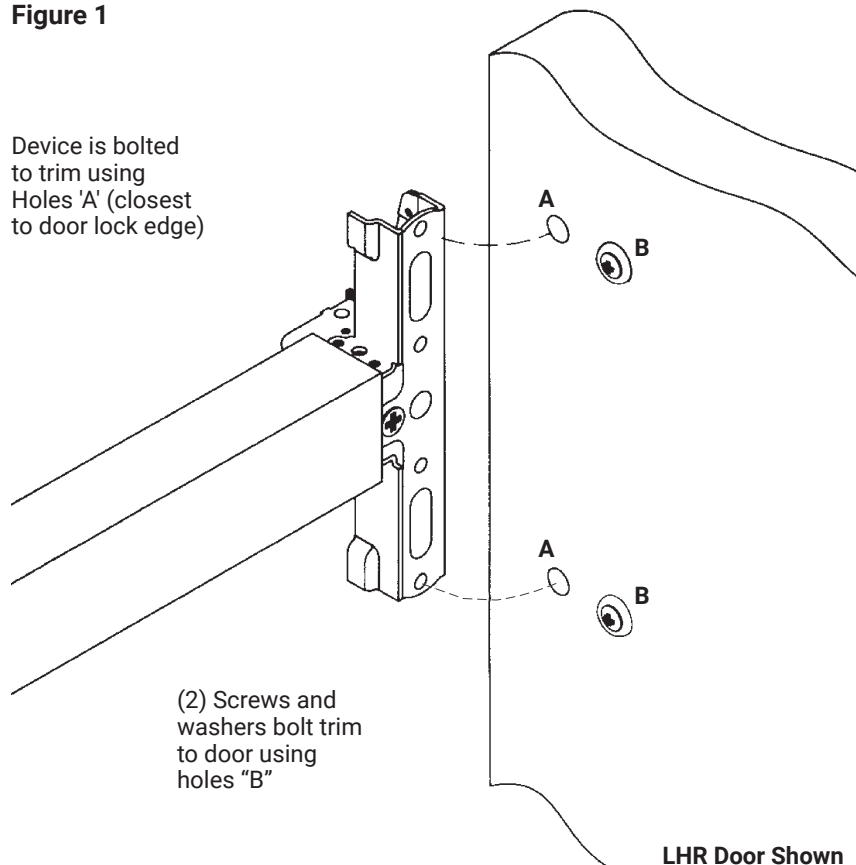


2a. MEASURE INSIDE  
LINE LOCATION.



2b. CARRY DIMENSION OVER  
TO OUTSIDE FACE

**Figure 1**



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